



**Job Title:** Screen Print Production - Sioux Falls, SD

**Department:** Promotional Department

**Status:** Full-Time/Non-Exempt

**Reports To:** Printing & Promotional Manager

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*This role is a hands-on position operating an automatic Screen printing machine to print Corporate logos, names, initial, and/or decorative designs on garments, materials, uniforms, clothing, and to print, brand, or place emblems on material or garments in single or multi color design, by performing the following duties:*

**Essential Functions:**

- Operation of automatic screen printing equipment and manual presses.
- Reads sales orders to determine type and location of screen printing.
- Selects size, placement and ink color for processing
- Adjust speeds, alignments, temperature, ink flow and pressure on garments as needed
- Regulate machine settings/ set up and proof's for approval
- Observes printing operation to detect defects in printing that may indicate machine malfunction
- Assure proper registration to ensure print clarity & color accuracy according to client specifications
- Work efficiently with Graphics team for printing of designs, sheets, burning of screens
- Uses equipment / presses safely and efficiently to include cleaning and lubrication as directed
- Coordination with QC and all departments for finished goods & prep for shipping or will call pick up
- Wash and prep screens efficiently for printing and processing
- Load/unload shirts, garments on the automatic printers and dryers for sizing and reprinting additional colors
- Standard schedule; overtime as required.

**Qualification Requirements:**

- High School diploma/GED
- Ability to read and comprehend simple instructions and sales orders.
- Ability to apply common sense & understanding to carry out instructions safely.
- Some Computer experience, software, dexterity, eye/hand coordination, grasp, push/pull, occasional lifting up to 50 lbs
- Knowledge or experience of fabric, screen printing and print processes helpful
- Safely use hand tools for assistance and set up
- Regularly required to stand, use hands, controls, some reach/sit
- Work near mechanical machines with some noise
- Some heat exposure, with dryer belt operation at approximately 350 degrees

To apply, please click here:

[https://workforcenow.adp.com/mascsr/default/mdf/recruitment/recruitment.html?cid=215c6908-3830-45be-8209-56a55ae75900&jobId=31078&lang=en\\_US&source=CC3&cclId=19000101\\_000001](https://workforcenow.adp.com/mascsr/default/mdf/recruitment/recruitment.html?cid=215c6908-3830-45be-8209-56a55ae75900&jobId=31078&lang=en_US&source=CC3&cclId=19000101_000001)

Equal Employment Opportunity

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